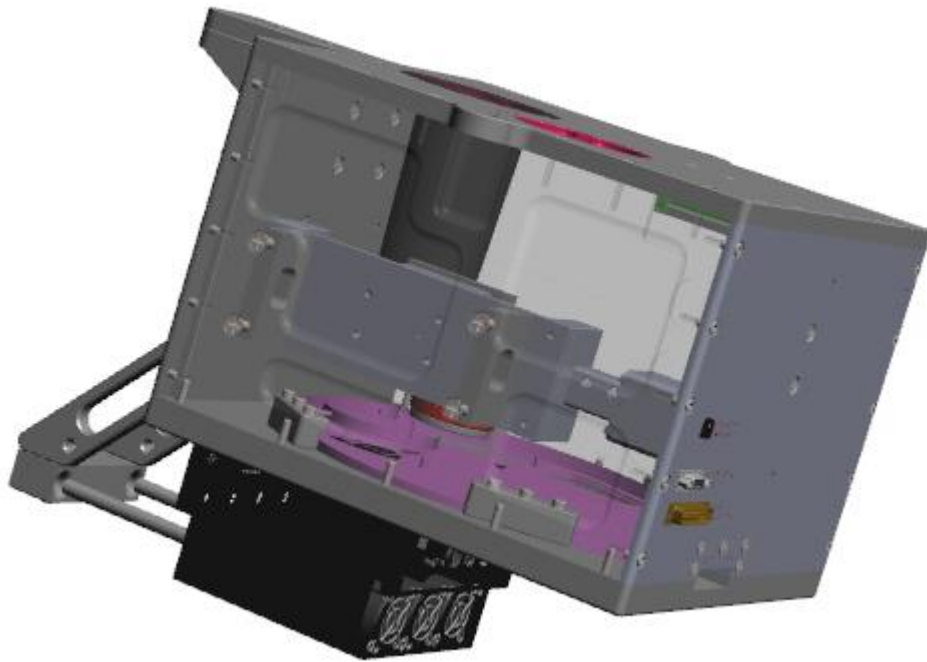
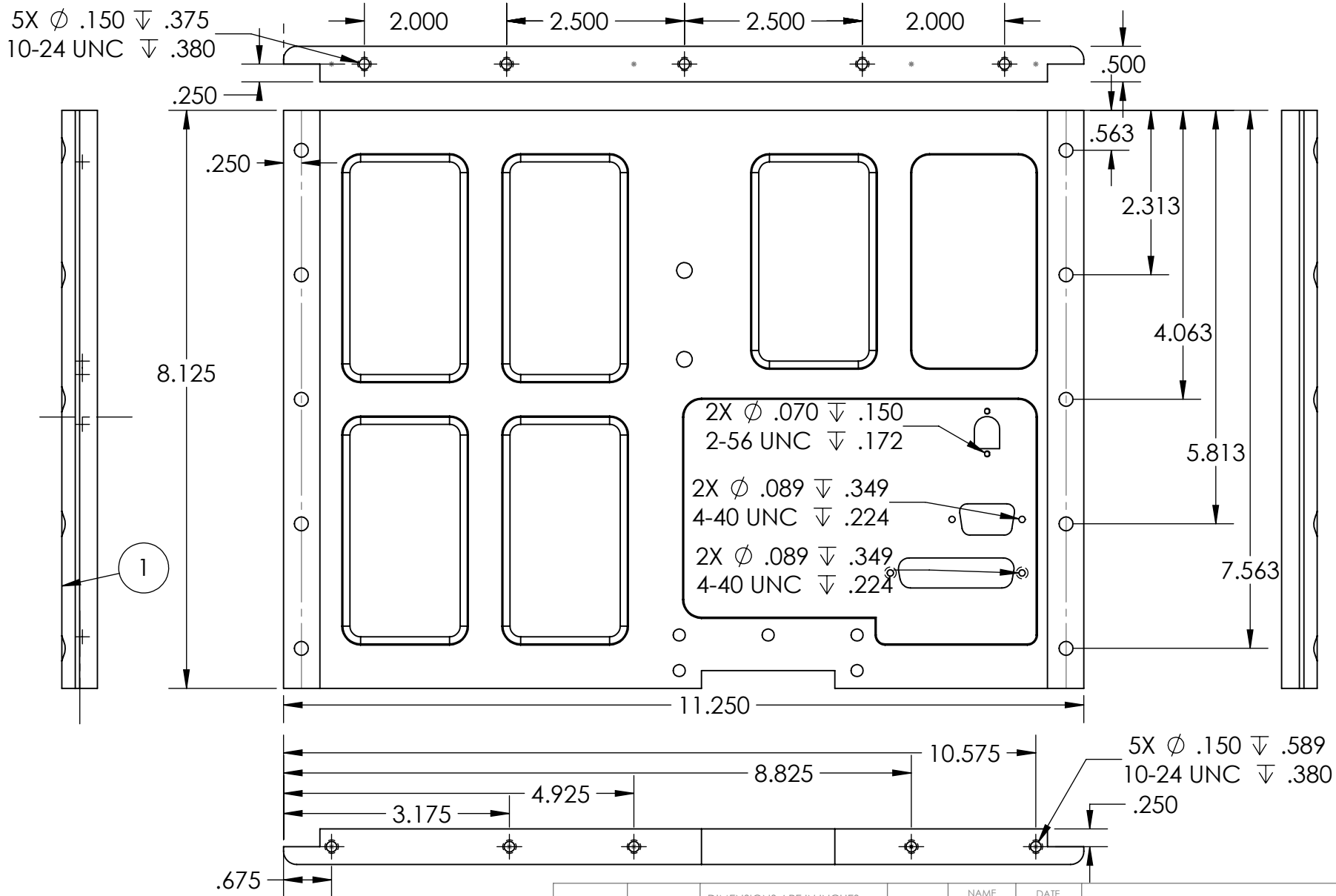


DISEÑO MECÁNICO

INSTRUMENTO POLIMA-2

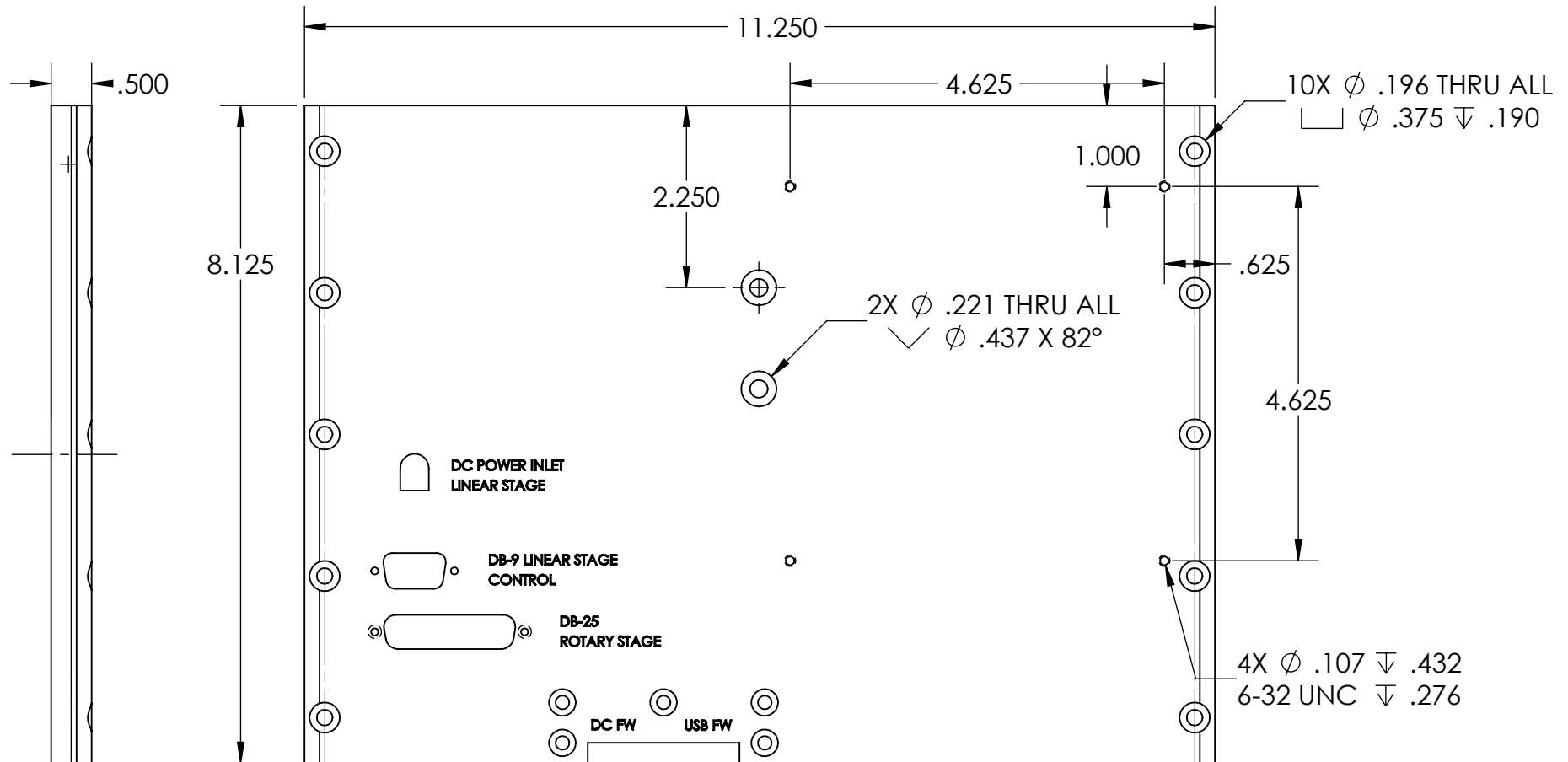
PLANOS DE PARTES MECÁNICAS DISEÑADAS Y CONSTRUIDAS
EN EL TALLER DE PRECISIÓN DEL IA-UNAM





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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL \pm ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL \pm THREE PLACE DECIMAL \pm		NAME J V	DATE	IAUNAM instrumentacion	
		MATERIAL --		CHECKED		SIZE A DWG. NO. REV. SCALE:1:2 WEIGHT: SHEET 1 OF 2	
		FINISH --		ENG APPR.			
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APPLICATION		DO NOT SCALE DRAWING		Q.A.			
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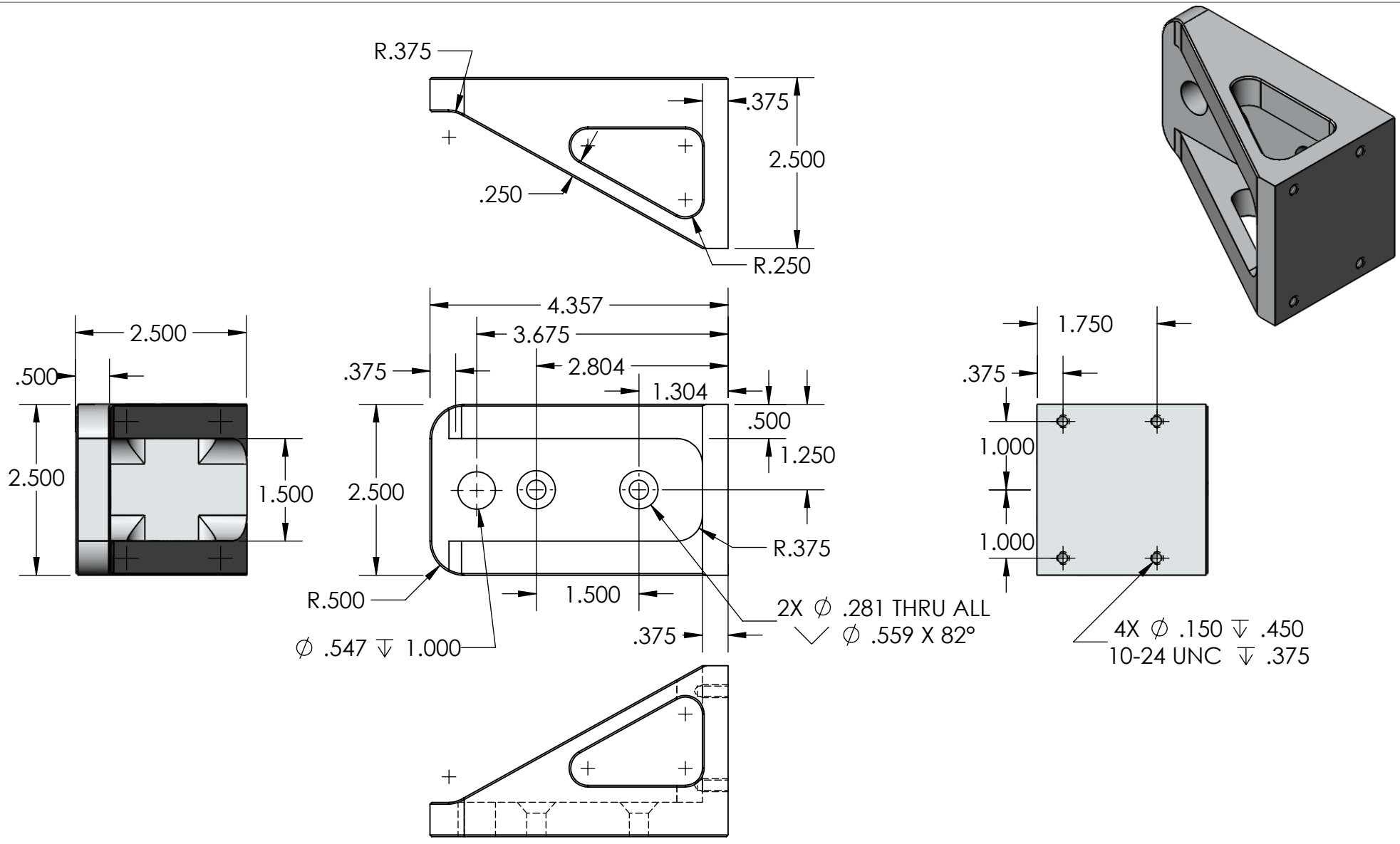


ENGRAVE PER DRAWING

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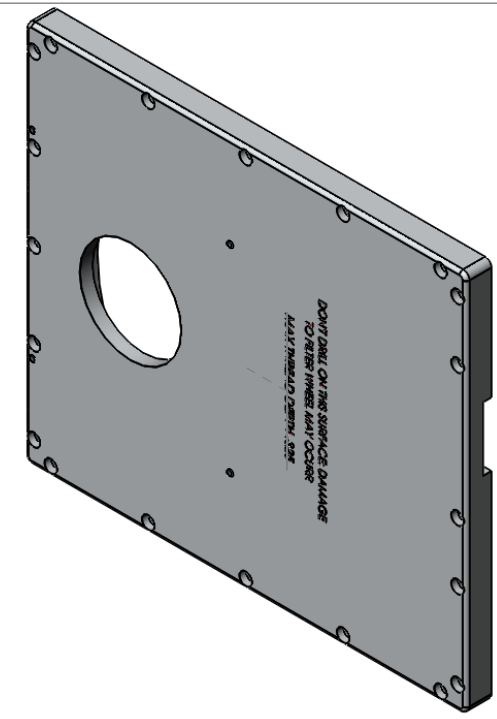
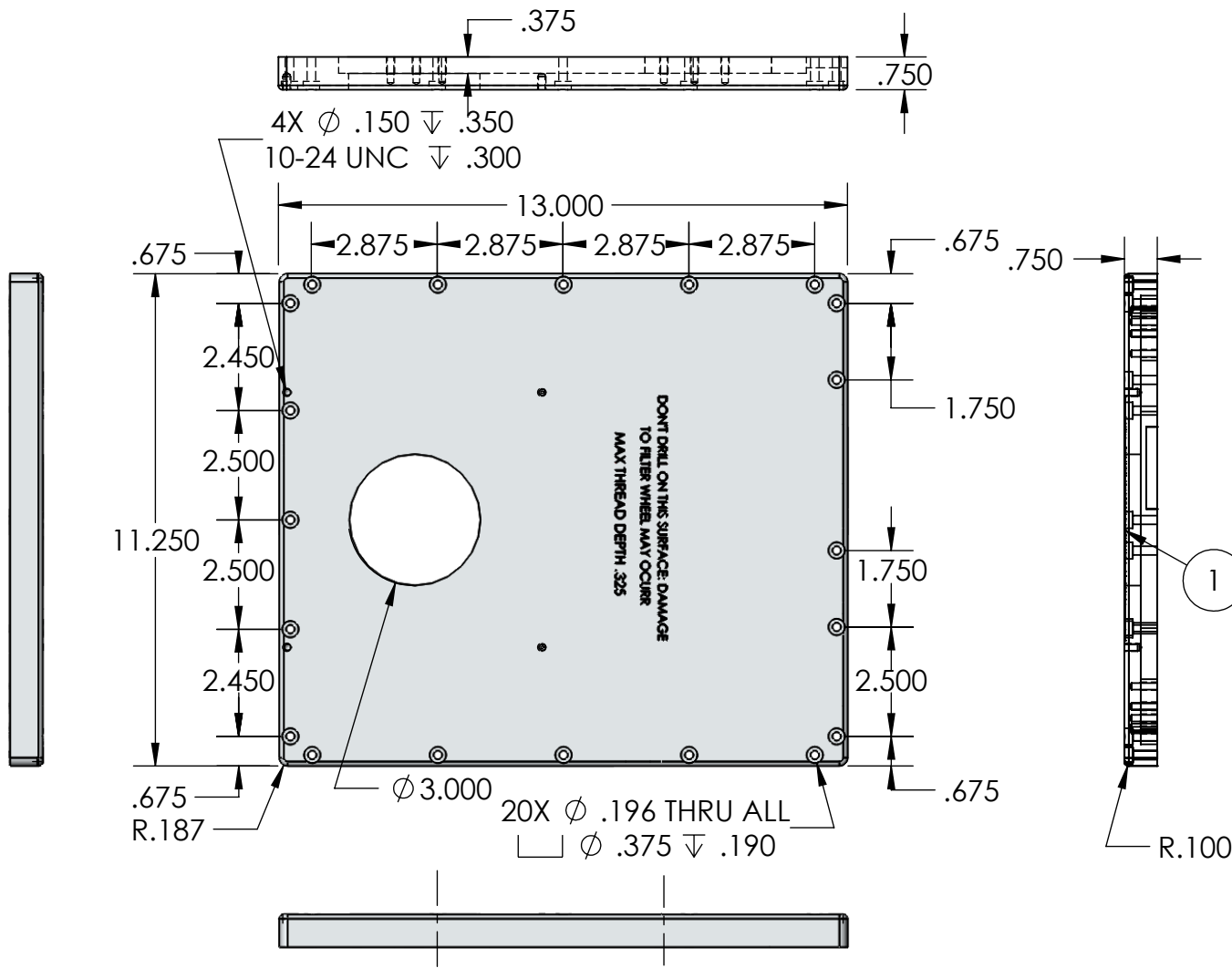
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BACK-WALL		
SIZE	DWG. NO.	REV
A		
SCALE: 1:2	WEIGHT:	SHEET 2 OF 2



$2X \ \phi \ .281 \ \text{THRU ALL}$
 $\phi \ .559 \ \times \ 82^\circ$
 $4X \ \phi \ .150 \ \nabla \ .450$
 $10-24 \ \text{UNC} \ \nabla \ .375$

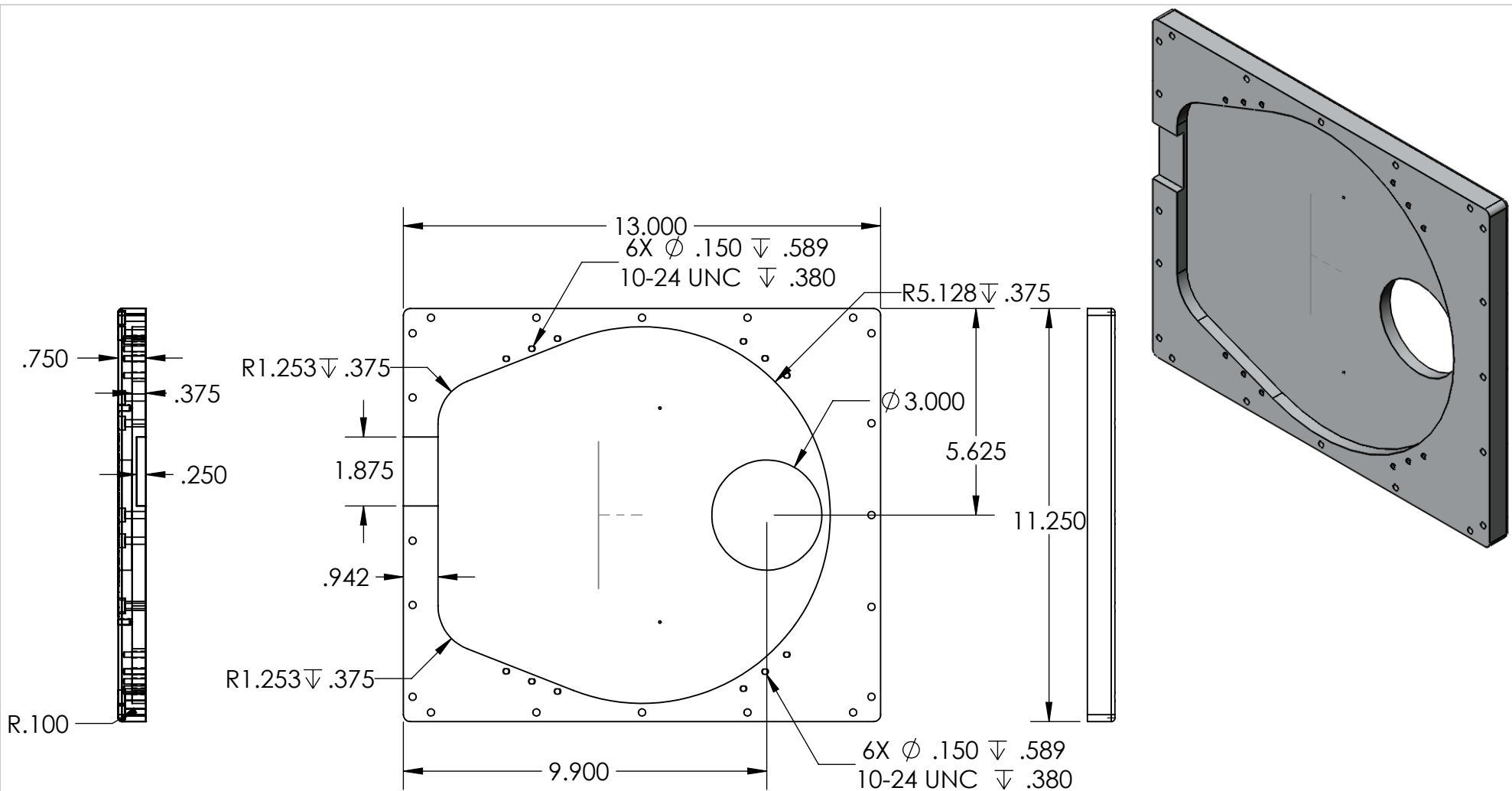
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		TOLERANCES:		JV		
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		ANGULAR: MACH ± BEND ±		ENG APPR.		
		TWO PLACE DECIMAL ±		MFG APPR.		
		THREE PLACE DECIMAL ±		Q.A.		
		MATERIAL ALUMINIO		COMMENTS:		SIZE A DWG. NO. REV.
NEXT ASSY	USED ON	FINISH BLACK ANODIZE		MACHINED PER CAD FILE		
APPLICATION		DO NOT SCALE DRAWING				SCALE:1:2 WEIGHT: SHEET 1 OF 1



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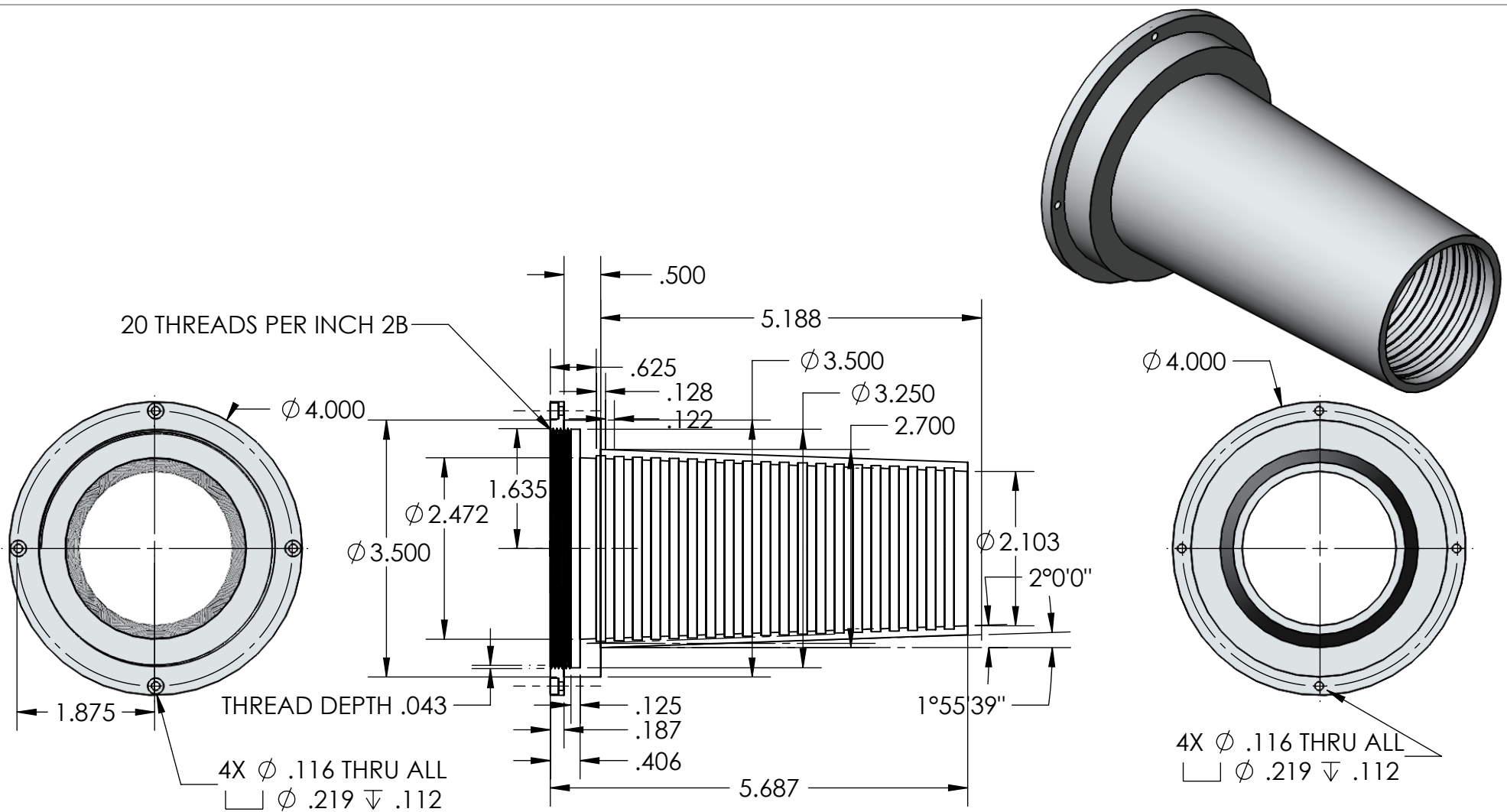
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		FINISH BLACK ANODIZE		ENG APPR.			
		APPLICATION DO NOT SCALE DRAWING		MFG APPR.			
NEXT ASSY	USED ON	COMMENTS: MACHINED PER CAD FILE		Q.A.		SIZE A	DWG. NO.
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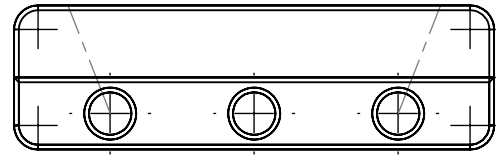
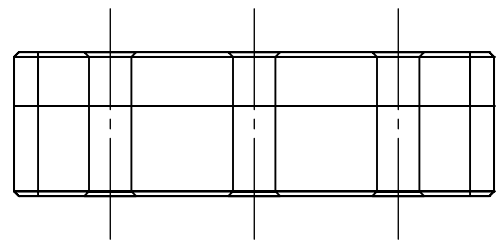
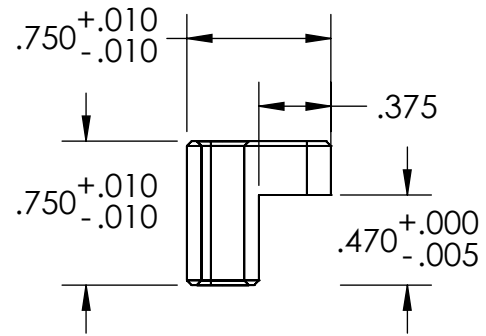
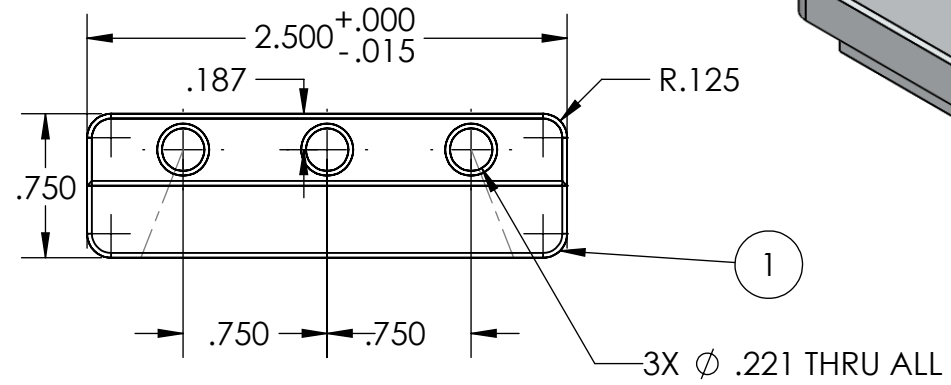
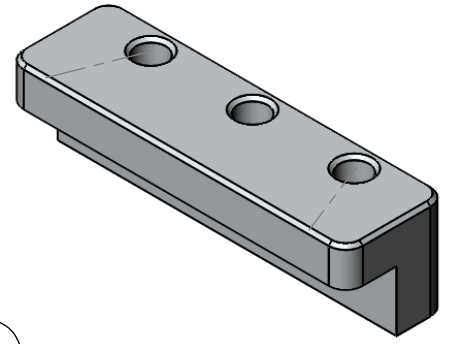
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		MATERIAL		
		ALUMINUM 6061		
		FINISH		
		BLACK ANODIZE		
NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING	

TITLE:		
BOTTOM-PLATE		
SIZE	DWG. NO.	REV
A		
SCALE: 1:4	WEIGHT:	SHEET 2 OF 2



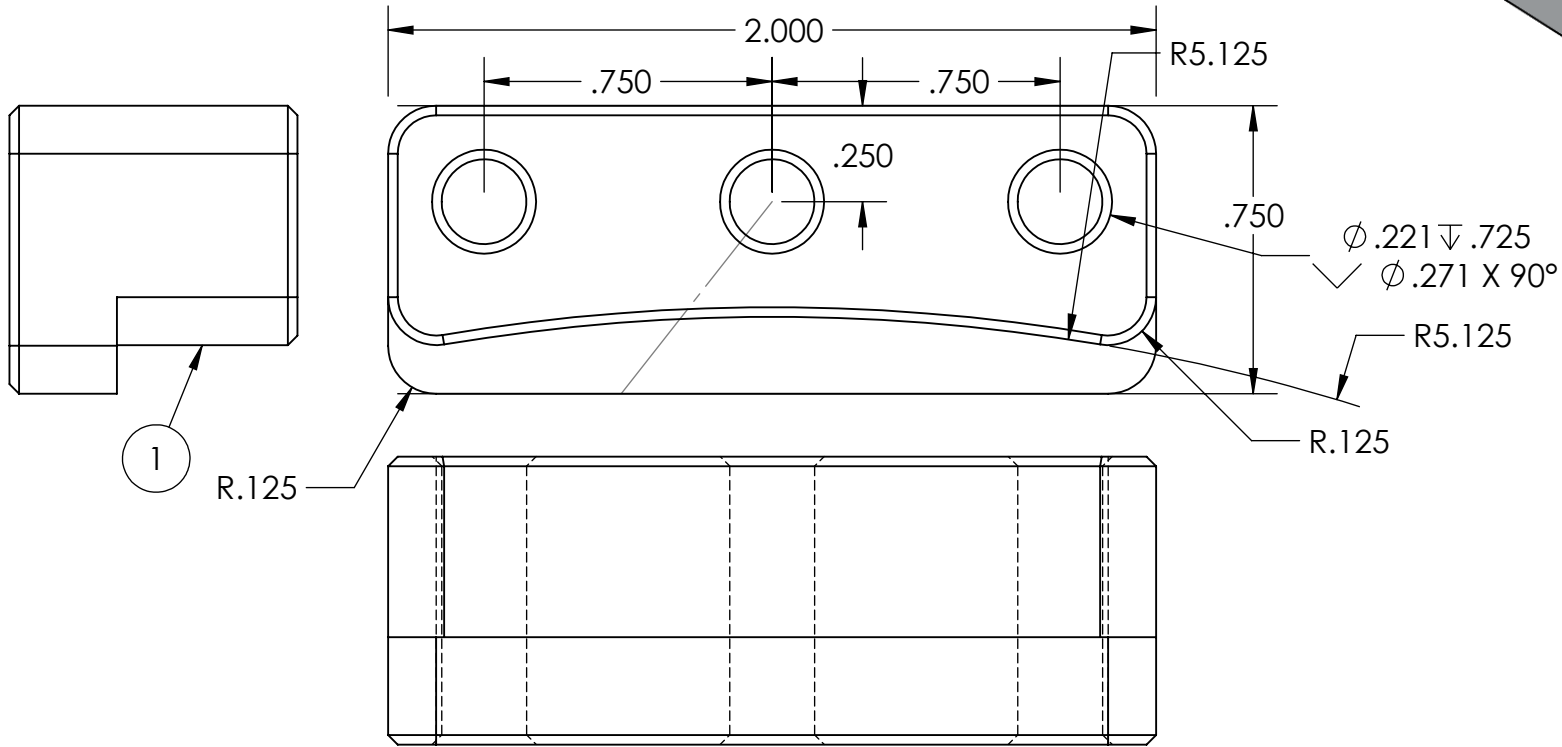
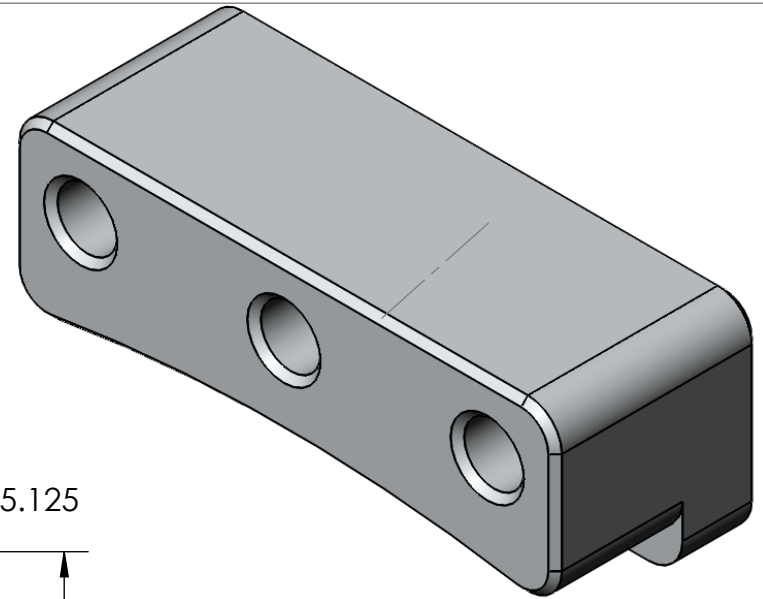
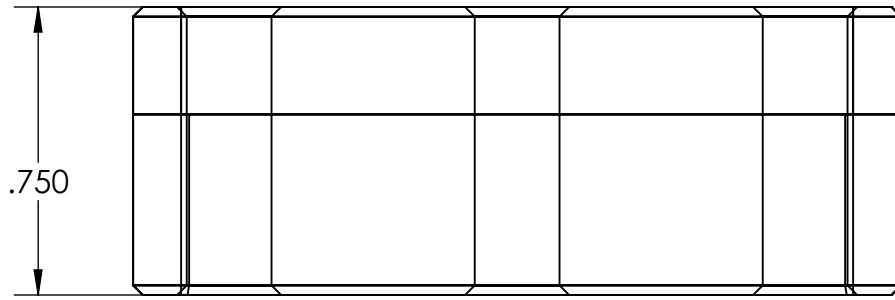
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NEXT ASSY		USED ON		ENG APPR.			
APPLICATION		DO NOT SCALE DRAWING		MFG APPR.			
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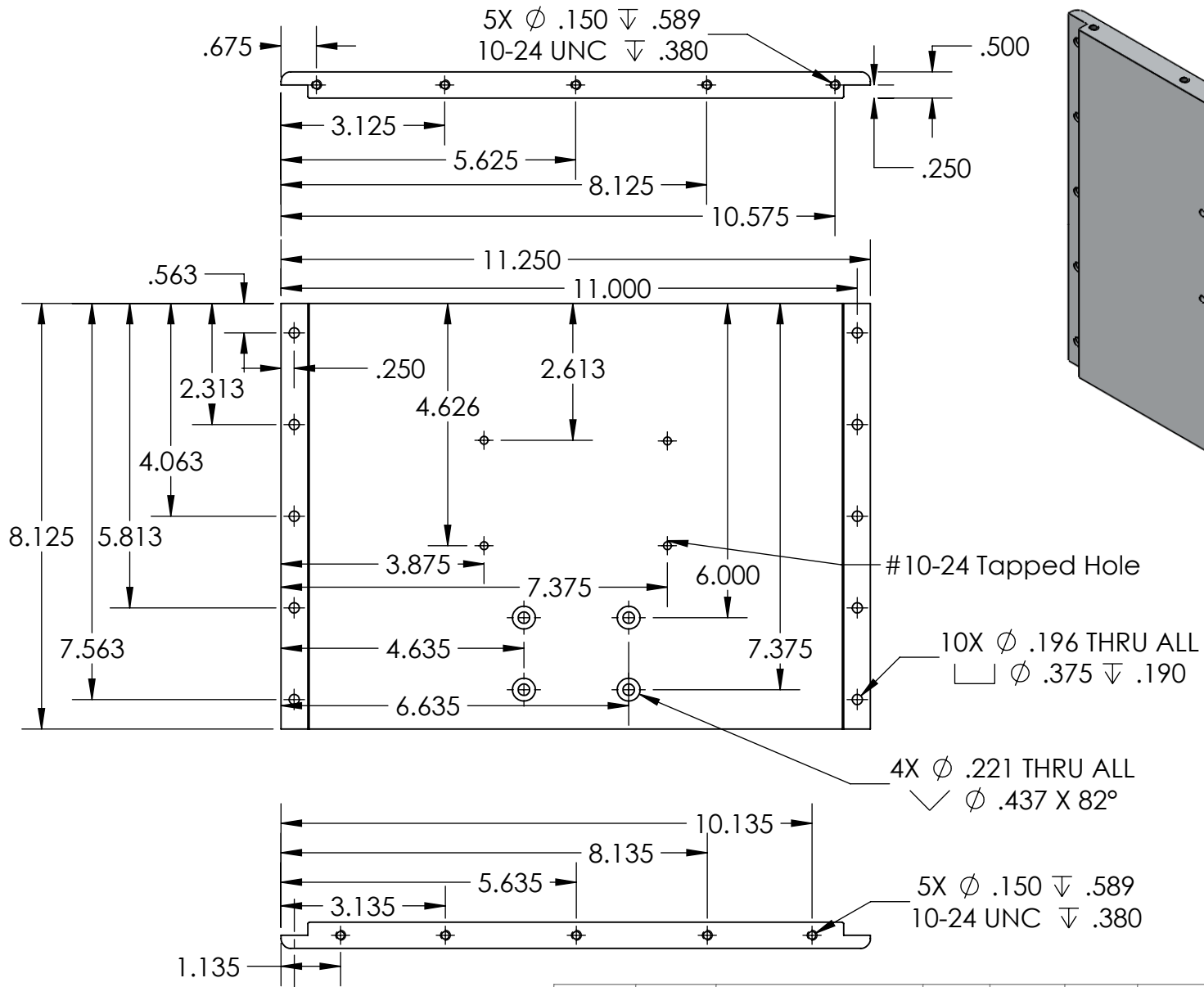
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NEXT ASSY	USED ON			MFG APPR.		REV.	
APPLICATION		DO NOT SCALE DRAWING		COMMENTS: MACHINED PER CAD FILE		SIZE A	DWG. NO.
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						SHEET 1 OF 1	



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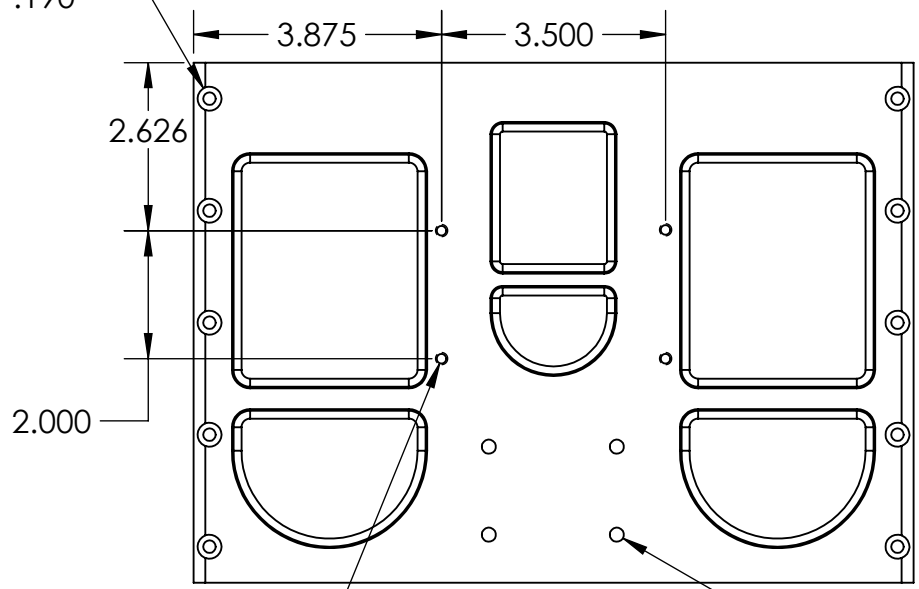
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		TWO PLACE DECIMAL ±		MFG APPR.			
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NEXT ASSY	USED ON	FINISH		SIZE		DWG. NO.	
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APPLICATION		DO NOT SCALE DRAWING		SCALE:2:1		WEIGHT:	
						SHEET 1 OF 1	



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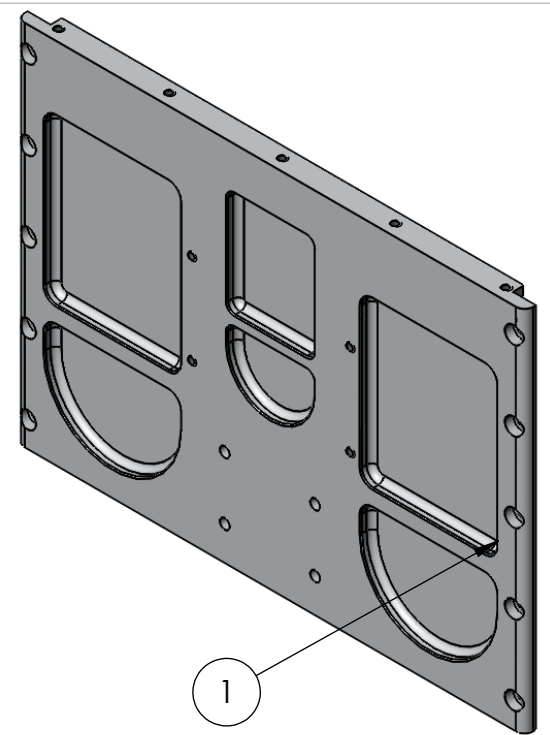
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APPLICATION		DO NOT SCALE DRAWING		MFG APPR.			
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10X ϕ .196 THRU ALL
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 10-24 UNC ∇ .380

4X ϕ .221 THRU ALL
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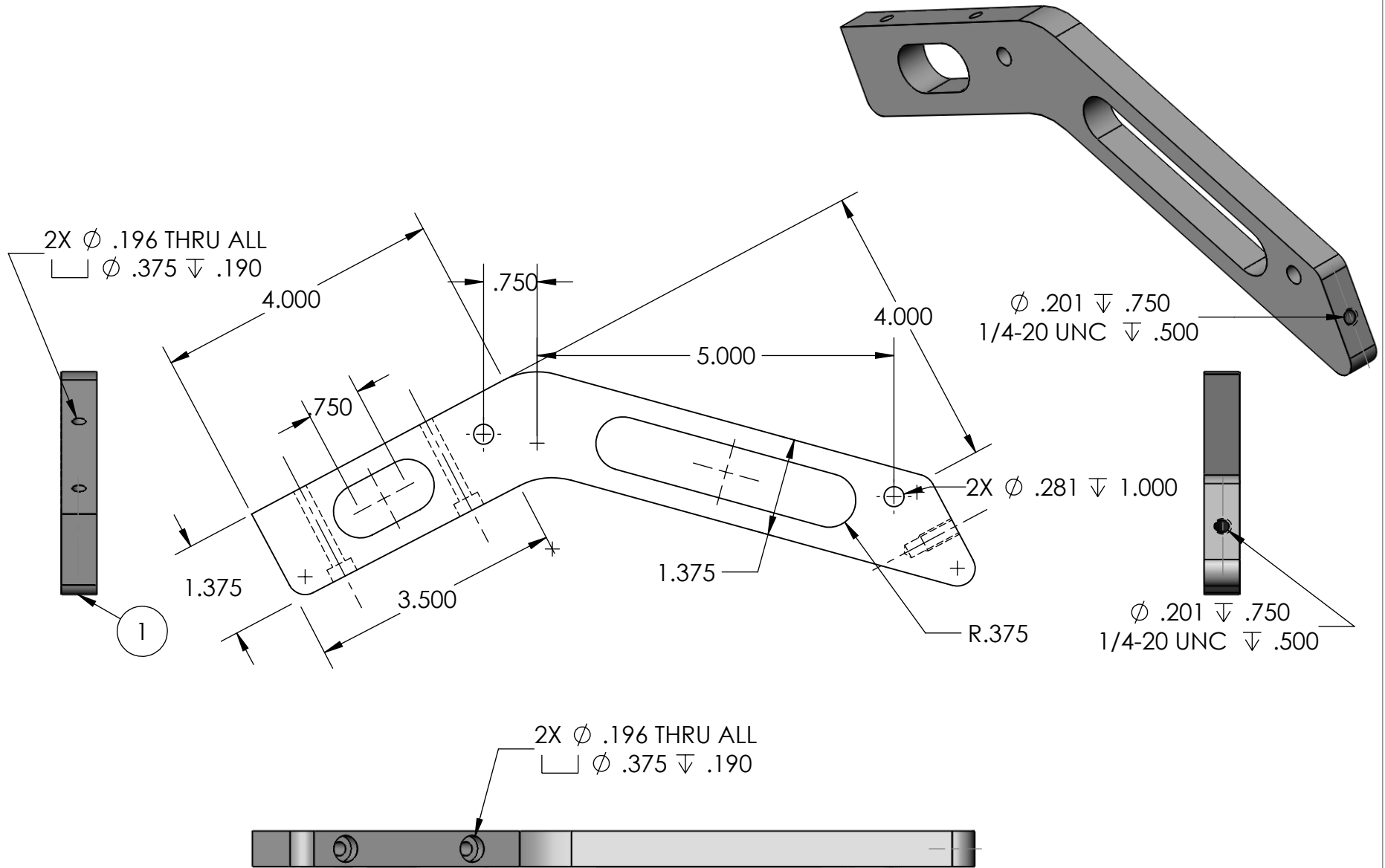


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		THREE PLACE DECIMAL \pm	COMMENTS:	
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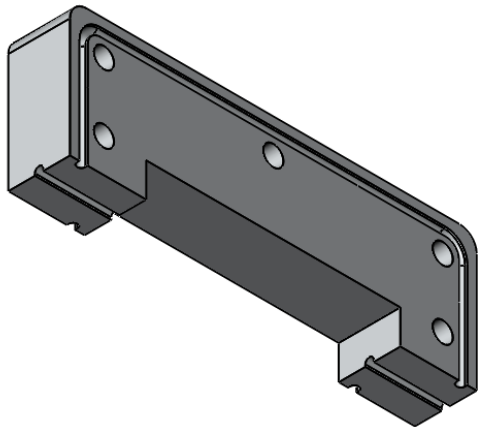
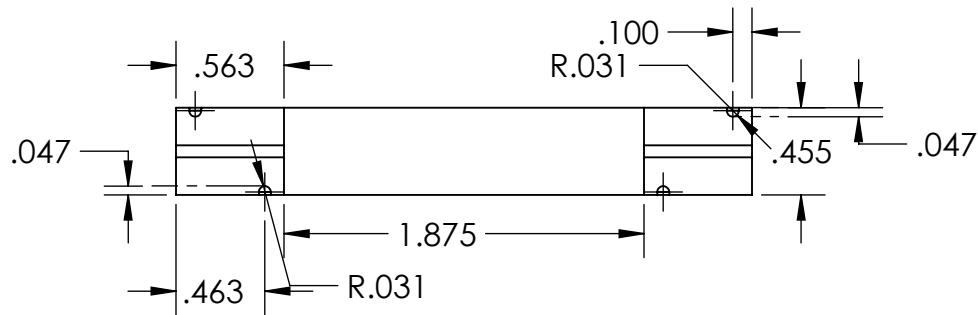
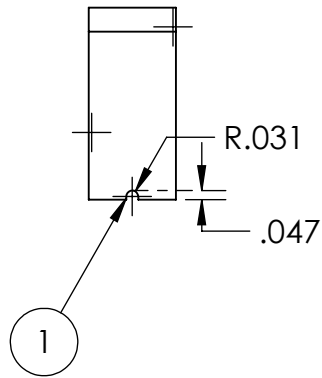
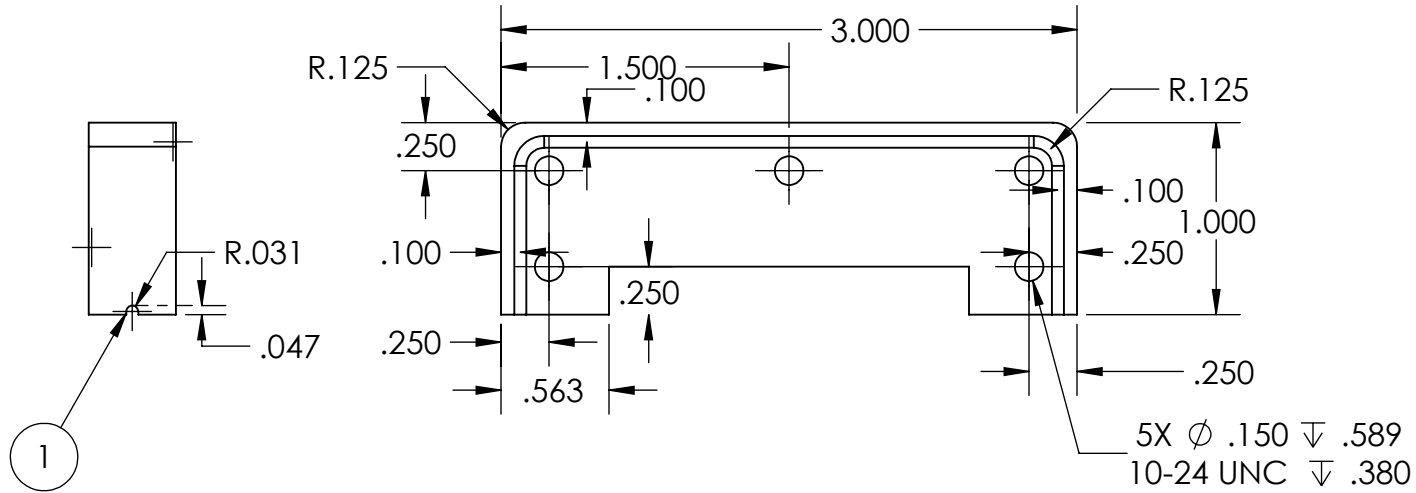
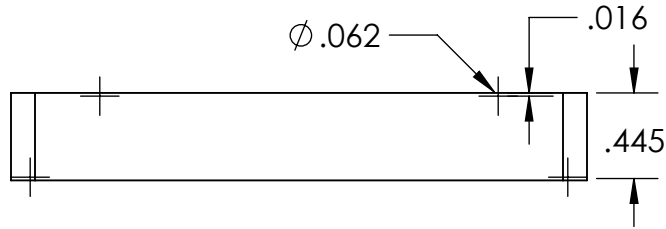
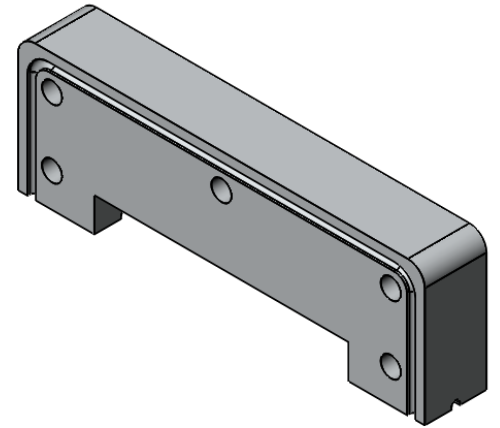
TITLE:
FRONT-WALL

SIZE	DWG. NO.	REV
A		
SCALE: 1:3	WEIGHT:	SHEET 2 OF 2



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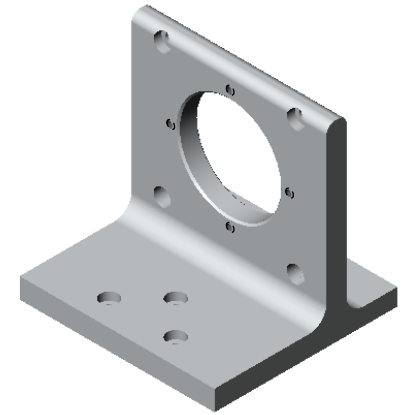
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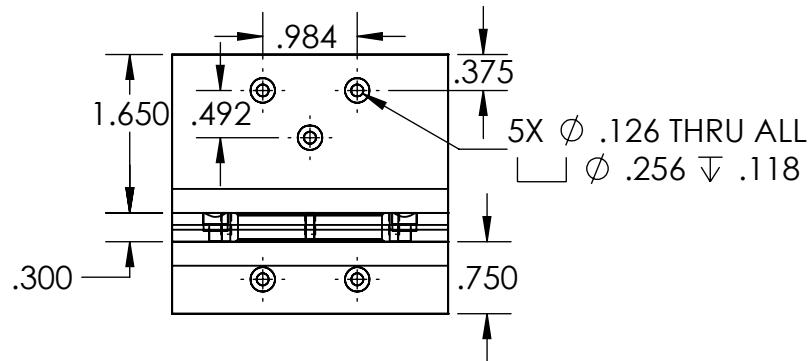
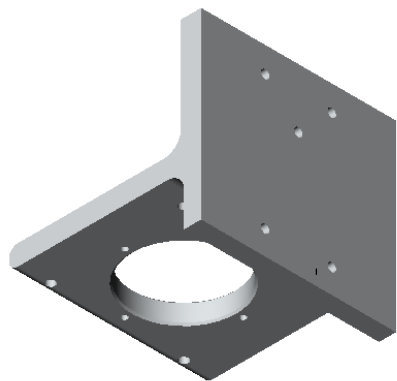
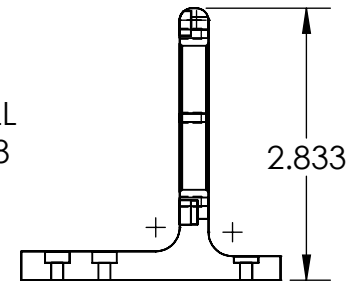
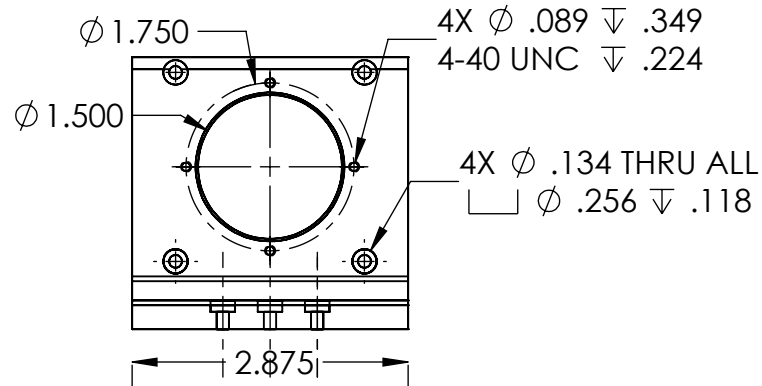
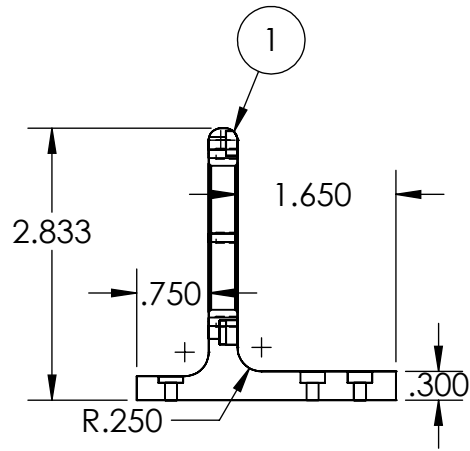
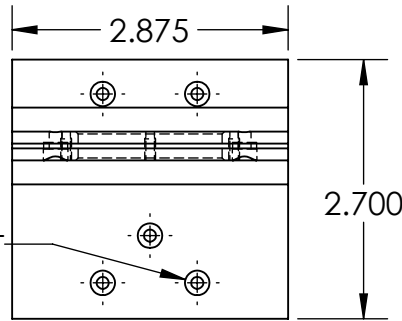
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Q.A.						SIZE A	DWG. NO.	REV.
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NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING
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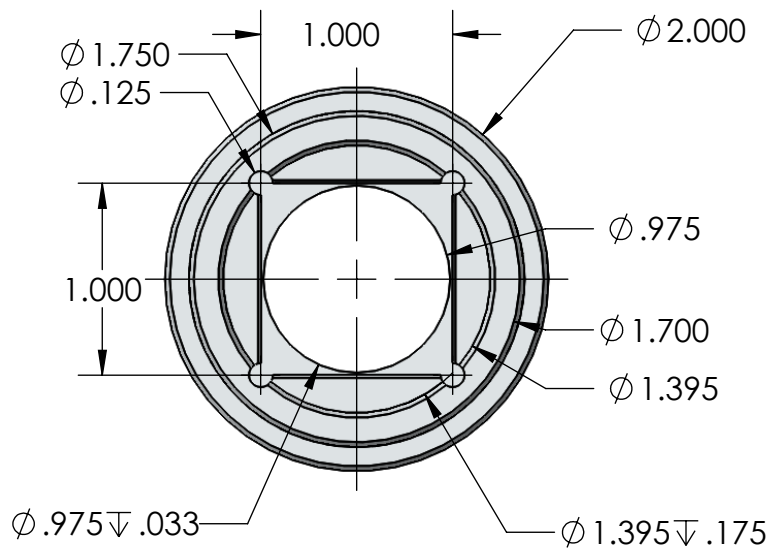
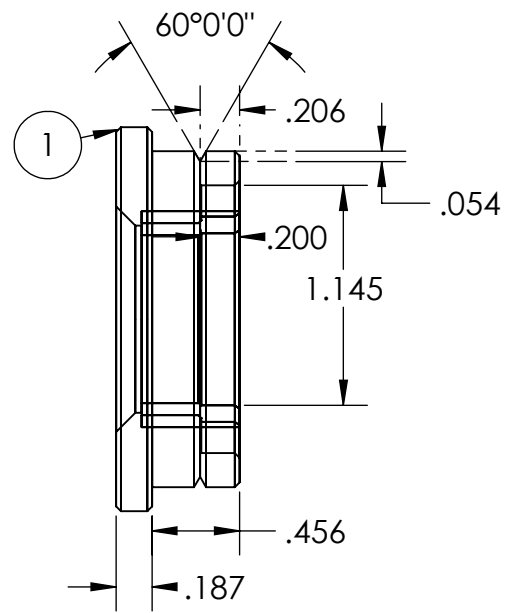
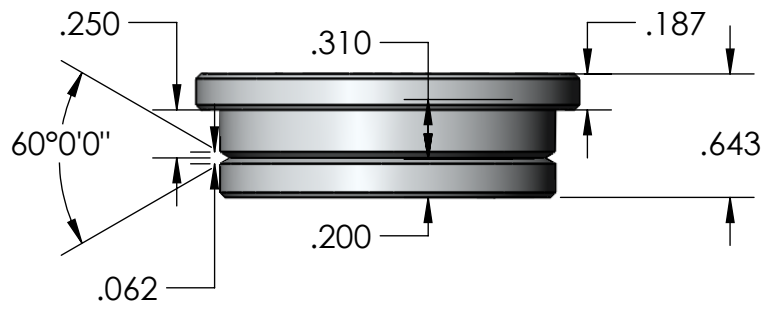


5X ϕ .126 THRU ALL
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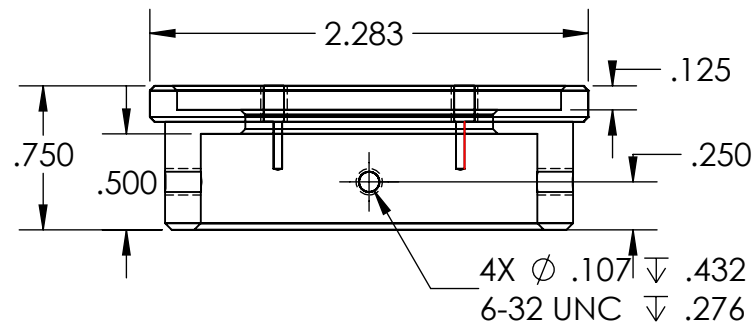
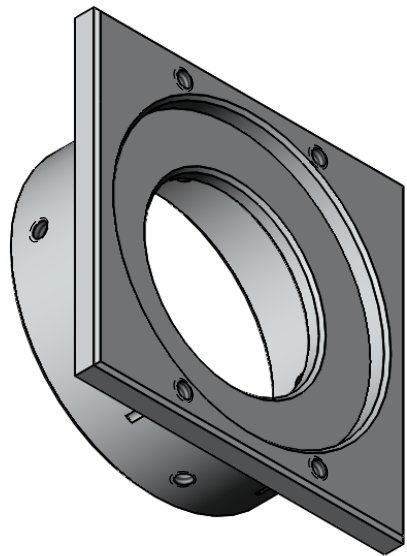
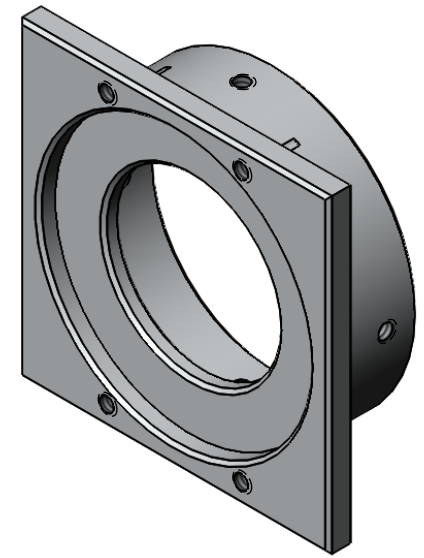
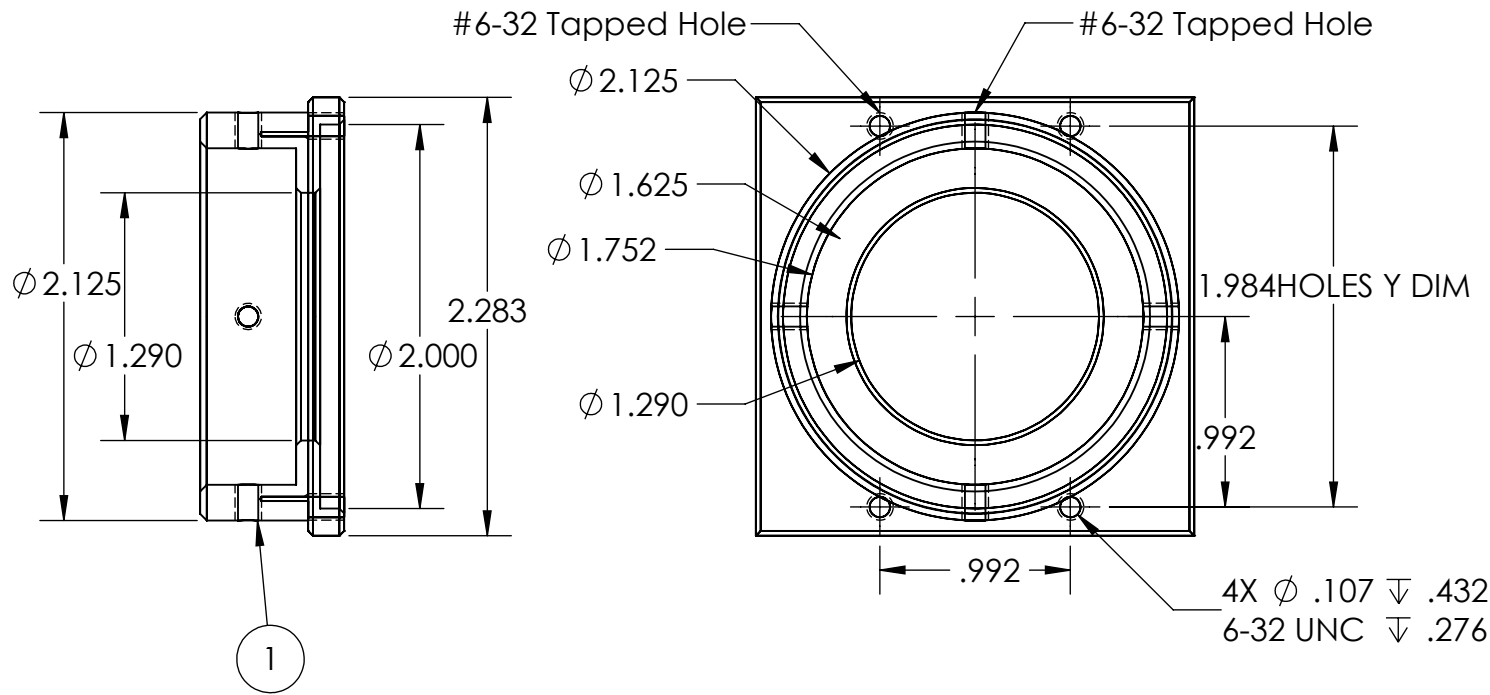
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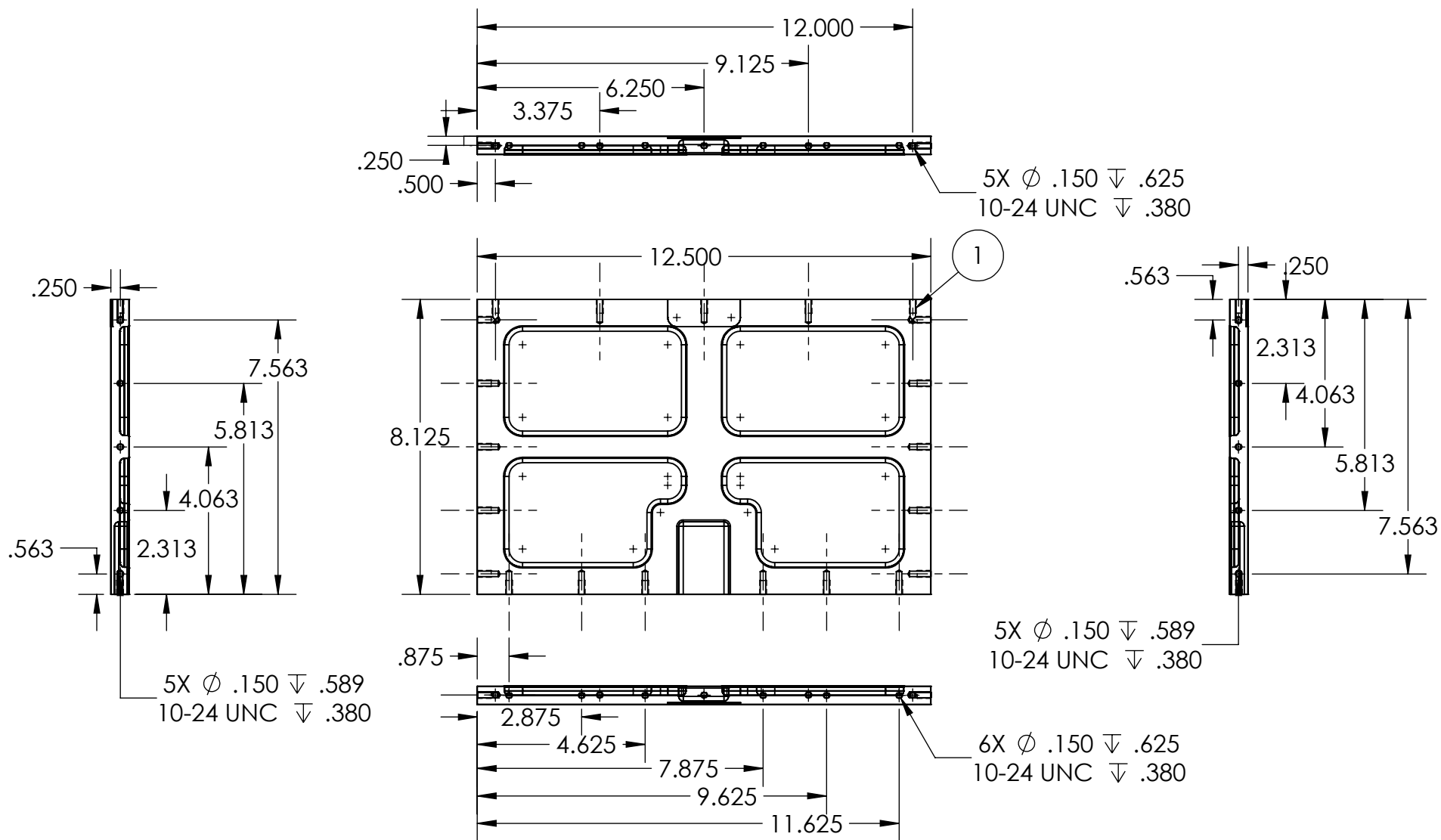
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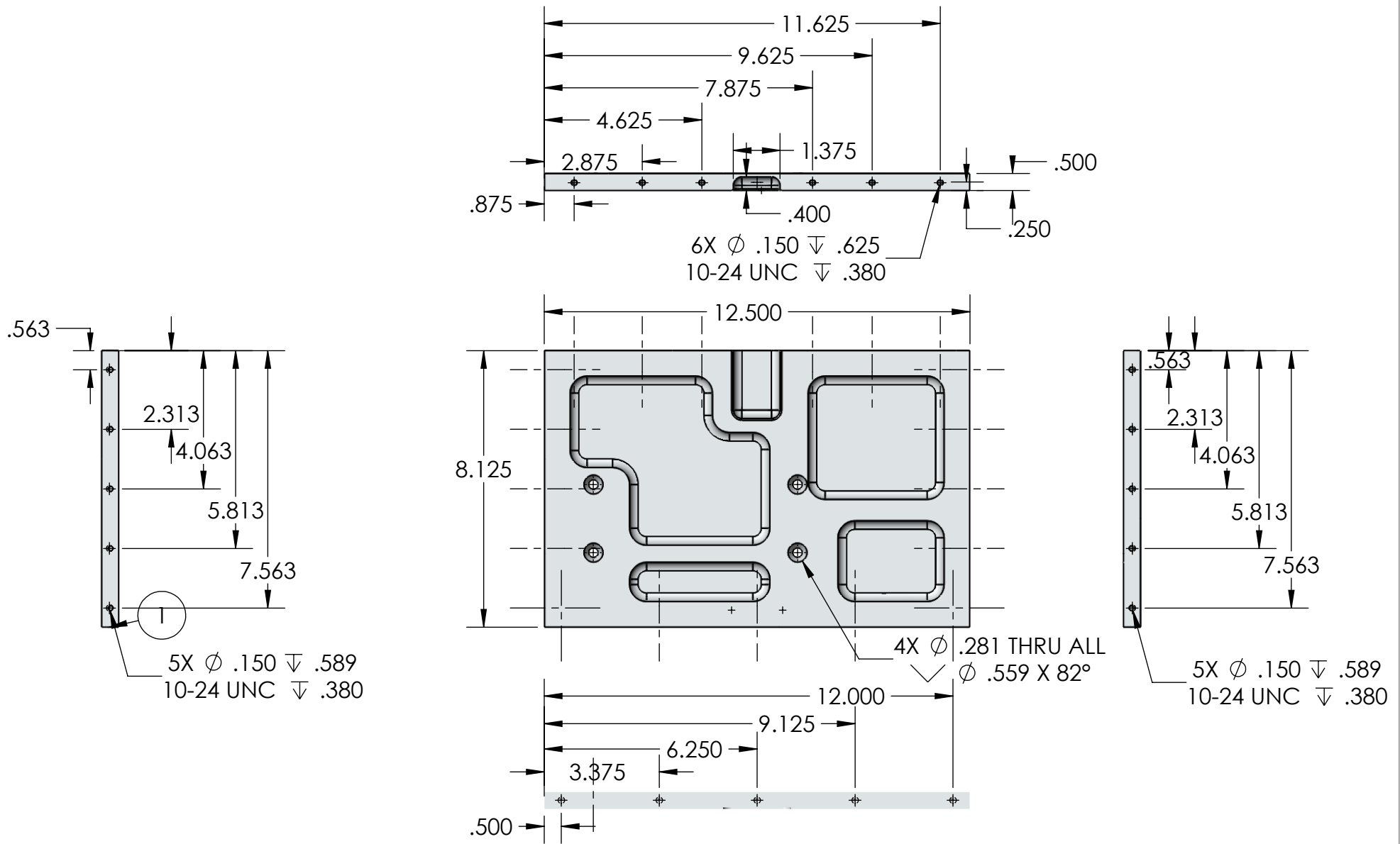
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		FINISH BLACK ANODIZE		ENG APPR.			
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NEXT ASSY	USED ON			Q.A.		COMMENTS: MACHINED PER CAD FILE	
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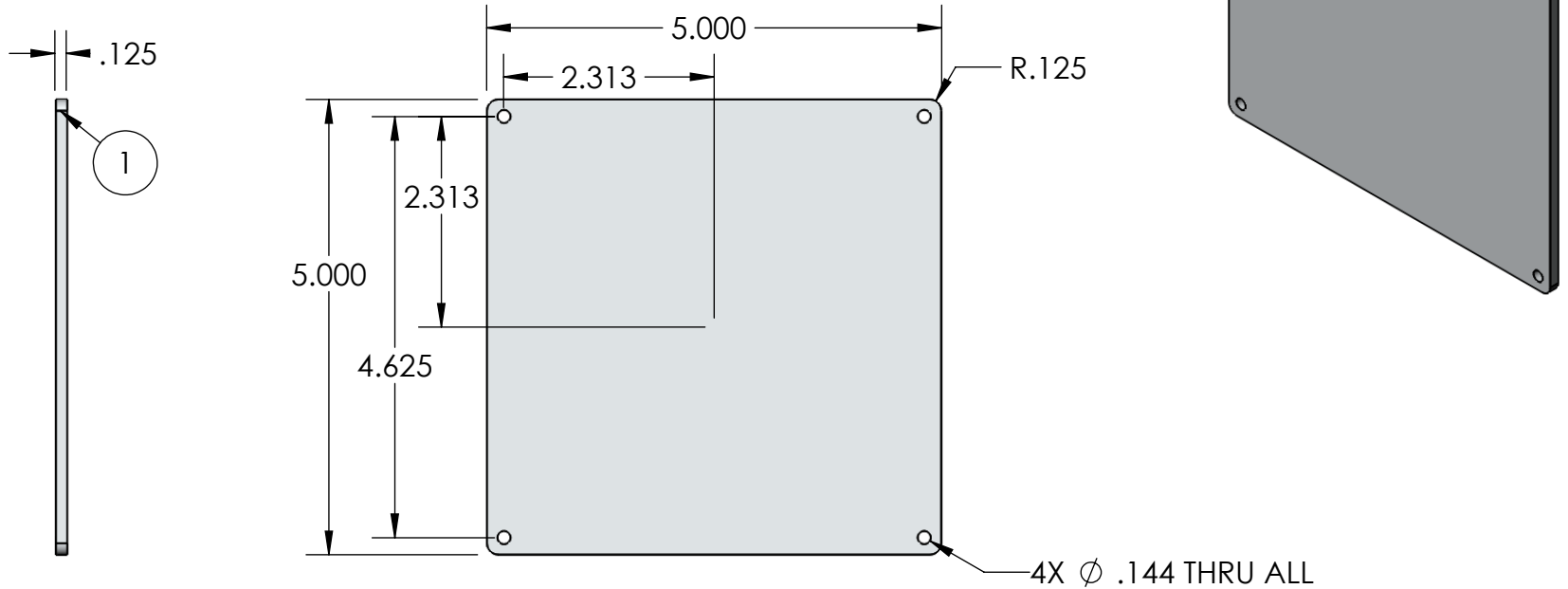
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		MATERIAL ALUMINUM 6061		CHECKED		SIDE-WALL-1	
		FINISH BLACK ANODIZE		ENG APPR.			
NEXT ASSY	USED ON			MFG APPR.			
APPLICATION		DO NOT SCALE DRAWING		Q.A.			
				COMMENTS: MACHINED PER CAD FILE			
				SIZE A	DWG. NO.		REV.
				SCALE:1:4	WEIGHT:		SHEET 1 OF 1



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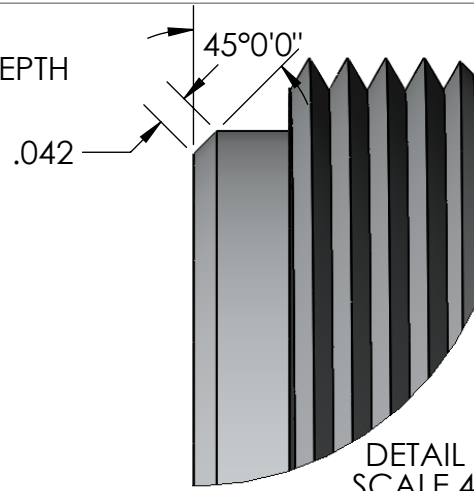
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		NAME J V	DATE	IAUNAM instrumentacion	
		MATERIAL ALUMINUM 6061		CHECKED		SIDE-WALL-2	
		FINISH BLACK ANODIZE		ENG APPR.			
NEXT ASSY		USED ON		MFG APPR.		SIZE A DWG. NO. REV. SCALE:1:4 WEIGHT: SHEET 1 OF 1	
APPLICATION		DO NOT SCALE DRAWING		Q.A.			
				COMMENTS: MACHINED PER CAD FILE			



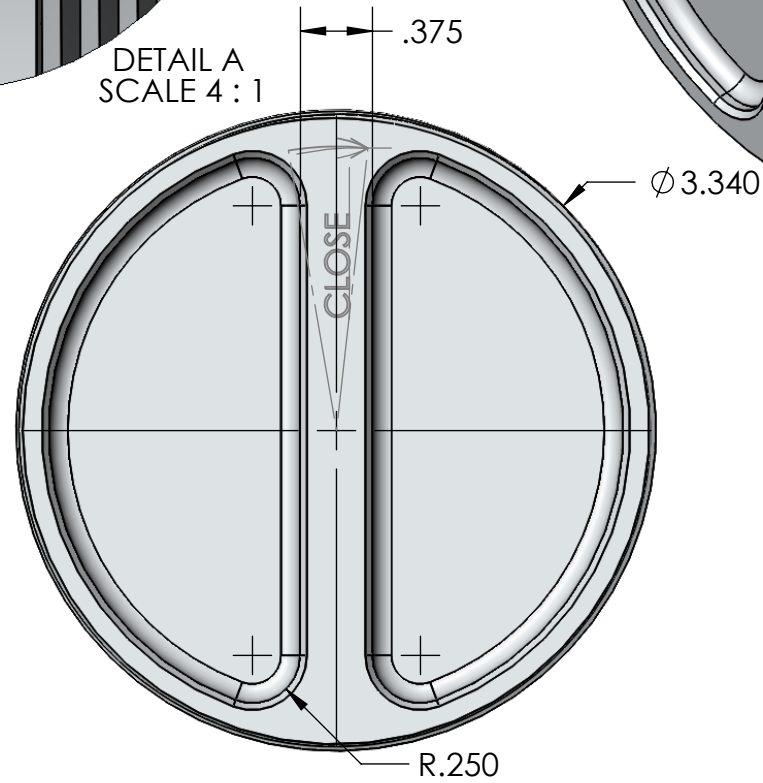
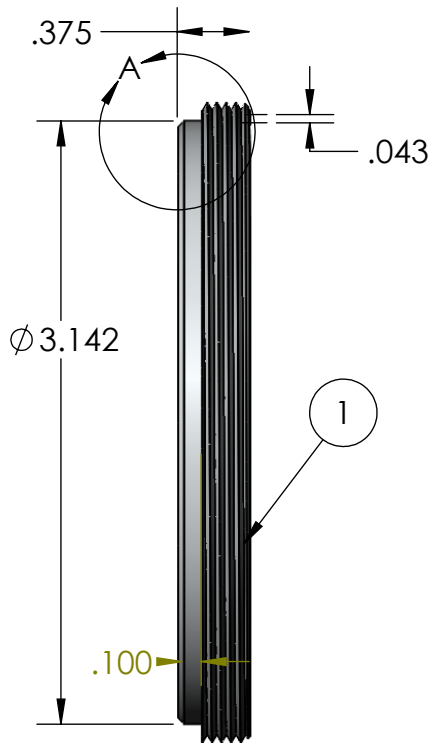
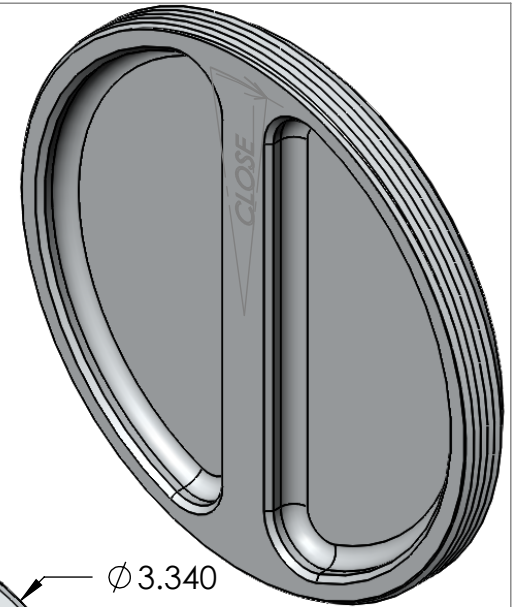
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		DIMENSIONS ARE IN INCHES		NAME	DATE	IAUNAM instrumentacion	
		TOLERANCES:		DRAWN	JV		
		FRACTIONAL ±		CHECKED			
		ANGULAR: MACH ± BEND ±		ENG APPR.			
		TWO PLACE DECIMAL ±		MFG APPR.			
		THREE PLACE DECIMAL ±		Q.A.			
		MATERIAL		COMMENTS:		SPECS-PLATE	
		ALUMINUM SHEET		MACHINED PER CAD FILE			
NEXT ASSY	USED ON	FINISH ANODIZE BLACK		SIZE	DWG. NO.	REV.	
APPLICATION		DO NOT SCALE DRAWING		A			
				SCALE:1:2	WEIGHT:	SHEET 1 OF 1	

(1) - 20 THREADS PER INCH 2B .043 MIN DEPTH

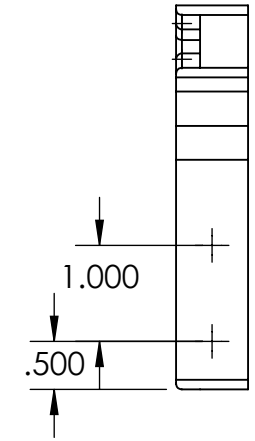
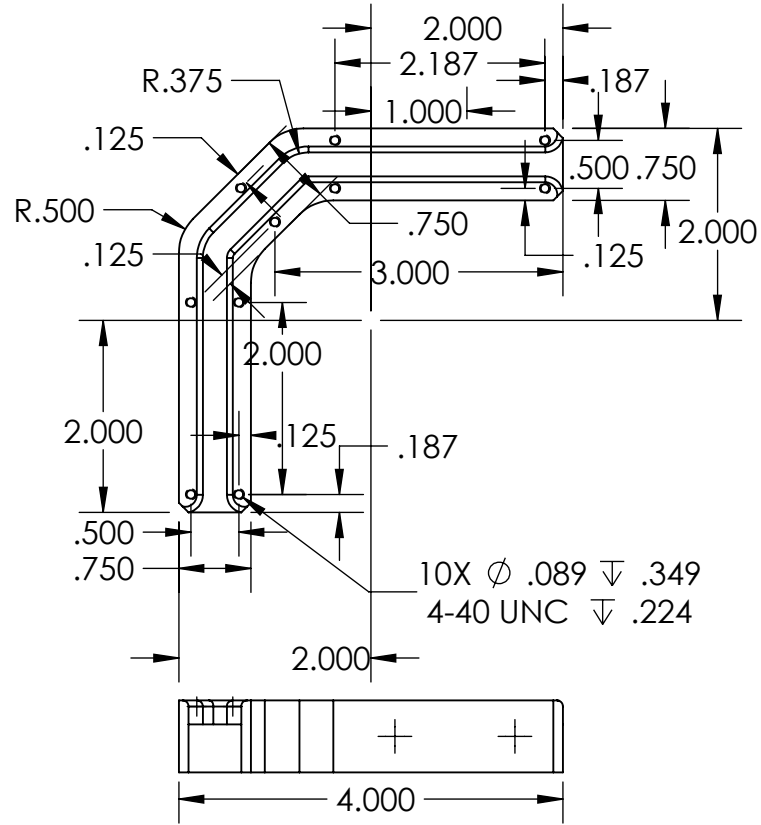
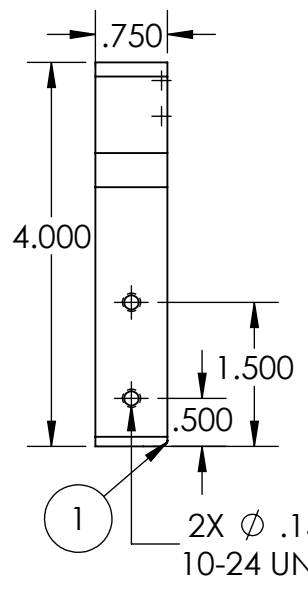
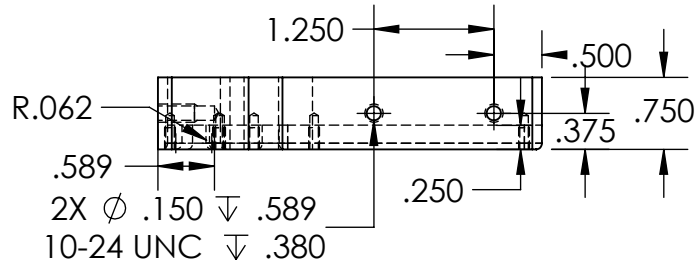
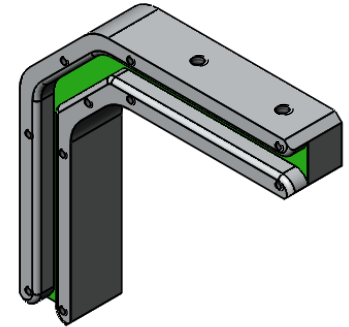


DETAIL A
SCALE 4:1



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		DIMENSIONS ARE IN INCHES		NAME	DATE	IAUNAM instrumentacion		
		TOLERANCES:		DRAWN	JV			
		FRACTIONAL ±		CHECKED				
		ANGULAR: MACH ± BEND ±		ENG APPR.				
		TWO PLACE DECIMAL ±		MFG APPR.				
		THREE PLACE DECIMAL ±		Q.A.				
		MATERIAL ALUMINUM		COMMENTS:		TOP DUST COVER		
		FINISH RED ANODIZED		MACHINED PER CAD FILE				
NEXT ASSY	USED ON	APPLICATION		DO NOT SCALE DRAWING		SIZE A	DWG. NO.	REV.
						SCALE:1:1	WEIGHT:	SHEET 1 OF 1



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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		NAME JV	DATE	IAUNAM instrumentacion		
		MATERIAL ALUMINUM 6061		CHECKED		WALL SUPPORT		
		FINISH BLACK ANODIZE		ENG APPR.				
		COMMENTS: MACHINED PER CAD FILE		MFG APPR.				
NEXT ASSY	USED ON			Q.A.		SIZE A	DWG. NO.	REV.
APPLICATION		DO NOT SCALE DRAWING				SCALE:1:2	WEIGHT:	SHEET 1 OF 1